## **OTC Frame Canopy**

### 10 X 20 FRAME CANOPY

#### We recommend:

- · two people for set up,
- · that you wear gloves.
- that whenever you assemble a tent with hardware at or above the shoulders, you wear a hard hat.

Our frame canopy parts are shockcorded together, and color-coded for fast, easy set up.

#### LAY OUT THE PARTS:

- **A.** Open the parts bags and separate and organize the pieces of the frame on the ground. Start with the three way clusters, intermediate and corner brackets.
- **B.** Match color dots on the poles and pole assemblies to the color dots on the clusters and brackets.

**Note:** The poles without color dots are the top sections for the legs. Set these aside.

#### RAFTERS:

- **A.** Match the two poles with the ORANGE dots to the intermediate bracket. Depress a snap button and fit the pole onto the bracket, ORANGE to ORANGE. Rotate the pole to align the button with the hole on the bracket and snap into place.
- **B.** Slide the other end of these poles onto an arm of each three way cluster, BROWN to BROWN. Snap into place.
- **C.** Slide both intermediate rafters to the intermediate bracket, BLACK to BLACK, Snap in place.
- D. Assemble the shockcorded sections of the rafters.
- **E.** Connect the other end of these rafters to the intermediate perimeter brackets RED to RED.
- F. Slide the rafters onto an arm of each three way cluster, BLUE to BLUE. Snap in place.
- **G.** Connect the other end of these rafters to the corner brackets, GREEN to GREEN. Snap in place.

#### PERIMETER:

The two piece perimeter poles are labeled with a yellow dot on each end.

**A.** At a gable end of the tent, slide each end of a perimeter pole into its corresponding corner bracket, YELLOW to YELLOW and snap in place.

- B. Assemble the shockcorded sections of these perimeter poles.
- **C.** At a side, slide an end of a perimeter pole into a corner bracket, YELLOW to YELLOW and the other end into an intermediate bracket, YELLOW TO YELLOW. Snap in place.
- **D.** Assemble the shockcorded sections of these perimeter poles.
- E. Continue this assembly around the entire tent.

#### CANOPY TOP:

Unroll the canopy top onto a drop cloth and then position it over the frame. Make sure the corners of the canopy are lined up over the corners of the frame.

#### LEGS:

The poles that are not color-coded are the top leg sections.

- A. Insert each top leg section into a corner bracket
   work clockwise around the tent.
- **B.** When complete, stand under the canopy and fasten the canopy top in place by securing the straps and buckles around the perimeter of the frame. Snap the buckles together. Pull the straps to tighten and secure in place.
- C. Attach a foot plate to each leg of the tent. Snap in place.

#### STAKES AND GUY ROPES:

Stakes and extra guy ropes are provided. Staking the frame is required to ensure structural stability.

Tie sliders to the guy ropes.
To work, they must be attached one way only.
Follow the illustration on the right.

SEE SCHEMATICS ON FOLLOWING PAGE.



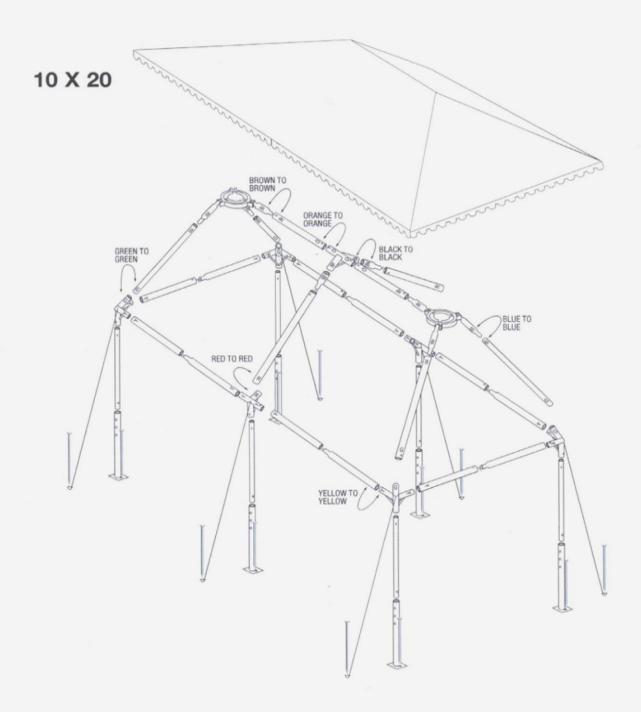
To disassemble the Frame Canopy, reverse the above procedure.



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